


- product name : CROMOMARE CR 349

Product is compliant with directive 2004/42/EC	
	building sector
	2004/42 IIAi(500)450

pictogram legend	
2004/42	Reference to EC Directive
II...	Annex, Table and Sub-category of product
(000)	Limit value of VOC with reference to the product sub-category
000	Maximum VOC content in product ready for use

- general features

Anti-corrosive pigment-based alkyd anti-rust product, without lead and chrome containing pigments.
Easy to apply by brush, roller or spraying.
Excellent covering property.
Good weather resistance
Excellent adhesion on iron.

- use

In rural and in light industrial environment this product is suitable for temporary protection of iron structures before final painting.

- recommended cycles

Apply one or two coats of CROMOMARE CR 349 directly on the pre-treated structure, then apply by brush one or two coats of KRISTAL enamel, in compliance with overcoating time.

- application and thinning method

brush : 5 - 10% with X 3 (synthetic-white spirit)
roller : 5 - 10% with X 3 (synthetic-white spirit)
spray : 10 - 15% with X 100 (synthetic)

- technical and supply data

specific weight : min. : 1,500 g/l - max. : 1,550 g/l

solid content : by weight : min. 80,0 % - max. 83,0 %
by volume : min. 65,0 % - max. 67,0 %

viscosity DIN 4/25°C : min. 80" - max. 100"

film appearance : matt

colour : RAL 7035

product type : One-component

dry film thickness : 50 - 60 microns

theoretical coverage min. 9 m²/l - max. 11 m²/l

drying at 25°C :
dust free : 20 minutes
touch free : 3 - 4 hours
depth : 18 - 20 hours
polymerised : about 7 days

baking : 60 - 80 minutes at 60 °C

temperature resistance : 80°C

overcoating time :
min: wet on wet - **max.:** unlimited

shelf life : 12 months at + 5/35°C.